# 1997/98 BRITISH RAIL PROPERTY BOARD BRIDGE INSPECTION AND ASSESSMENT PROGRAMME

# ASSESSMENT REPORT ALDEBY BRIDGE, ALDEBY NCC BRIDGE NO. TM49123 BR BRIDGE NO. BYS/477

#### PREPARED BY

Planning and Transportation Technical Group Norfolk County Council County Hall Martineau Lane Norwich Norfolk NR1 2SG

Document Ref: AR/BDH064/ALDRPT

#### 1997/98 BRITISH RAIL PROPERTY BOARD INSPECTION AND ASSESSMENT PROGRAMME

## ALDEBY BRIDGE, ALDEBY : NCC BRIDGE No TM49123 BR BRIDGE No BYS/477

Author of Report:-



Reviewed and Authorised by:-



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А	Assessment Calculations
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С	Forms AA and AA/1 (AIP Submission)
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#### **EXECUTIVE SUMMARY**

Aldeby Bridge is reported as being in poor condition with extensive spalling of soffit concrete and corrosion of the bull nose rail truss members that are the primary structural element of the bridge.

The Inspection for Assessment report and Form AA, Approval in Principle suggest the deck is a constant depth, however careful examination of the record drawings suggests the top surface of the deck concrete follows the profile of the top chord of truss. Therefore any assessment work adopting a reinforced concrete analogy would have to take account of the varying depth of section.

The assessor has concluded that the loss of concrete around the bottom rails and the extensive corrosion will have removed any bond between the two materials and they will not be acting as required for a reinforced concrete section analysis to be completely valid. The assessor has therefore determined the structure's load carrying capacity adopting the truss analogy method identified as an option in Form AA.

The assessment of the bull nose rail truss has assumed section losses of 25% in accordance with the findings of the inspection report. This is a qualitative estimate of section loss and is likely to be conservative although the extent of corrosion must be a concern.

The bridge is assessed as having the capacity to carry 40 Tonnes Assessment Live Loading.

The substructure and foundations have all been assessed qualitatively and there are no obvious defects which affect the stability of the structure.

The bridge is assessed as having the capacity to carry more than 30 units of HB loading, which is the minimum HB requirement for this class of road.

The parapets have been assessed in accordance with the County Surveyors Guide 'The Assessment and Design of Unreinforced Masonry Vehicle Parapets' and have been found to have adequate containment capacity.



LOCATION PLANS

1:50000 Plan

 BRIDGE TITLE
 : ALDEBY BRIDGE

 O.S.MAP REF
 : TM 448 951

 N.C.C REF NO
 : TM49123



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**Aldeby Bridge** 

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1.2 1:2500 Plan



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#### 2.0 INTRODUCTION

- 2.1 The assessment of Aldeby Bridge was commissioned under the programme of inspection and assessment of BR Property Board Bridges in Norfolk.
- 2.2 The assessment has been based on the dimensions and condition factors included in the Inspection for Assessment Report dated November 2000.
- 2.3 The following record drawings were made available for reference in July 1999:

Dwg Ref 5/BYS/477/1: G.E.R. Renewal of Public Road Overline Bridge at 112<sup>M</sup> 33<sup>C</sup>. Between Aldeby and Haddiscoe.

Dwg Ref 5/BYS/477/2: G.E.R. Aldeby. Public Road Overline Bridge at 112<sup>M</sup> 33<sup>C</sup>.



#### **3.0 BRIDGE DESCRIPTION**

- 3.1 Aldeby Bridge carries the C388 road, over the cutting of a dismantled railway line, north of the village of Aldeby within the parish of Aldeby.
- 3.2 The bridge is a single span reinforced concrete slab with brick abutments, wingwalls and parapets. It has a clear, square span of 10.23m and zero skew.
- 3.3 The deck is a 710mm thick concrete slab which spans 10.23m between the faces of abutments. It is reinforced longitudinally, top and bottom, with bullnose rails laid on their sides at 420mm centres. The rails originally had approximately 30mm of concrete cover but the majority of them are now exposed. There is transverse reinforcement present, comprising 12mm diameter bars at 250mm centres, laid on top of the rails.
- 3.4 The abutments are 7.45m long and are constructed in blue engineering brick. The deck sits directly on the abutment brickwork.
- 3.5 The parapets are constructed in blue engineering brick with engineering brick coping units but the pilasters and newels have concrete coping stones.
- 3.6 The wingwalls are 5.44m long and are also constructed in blue engineering brick. They run in line with the abutments, reducing in height towards the edge of the railway cutting.
- 3.7 The old railway cutting has been filled to soffit level on the south side, sloping back to the original bottom of cutting ground level at 3.0m from the north elevation.
- 3.8 The carriageway over the bridge is 4.1m wide (single lane) with 1.0m and 1.2m wide grass verges to the north and south respectively. This gives a minimum width of 6.3m between the faces of the parapets. The road is humped over the bridge, having an approach gradient of 6.6% from the west, which rolls over to 7.8% east of the bridge.
- 3.9 Details of the foundations are unknown.
- 3.10 The date of construction is unknown.

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- 3.11 Information from Anglian Water Services Limited indicate that a 6 inch diameter PVC water main crosses the bridge buried within the south verge.
- 3.12 Information from British Telecommunications indicates that overhead cables cross the bridge over the north verge.



# 4.0 CONCLUSIONS OF INSPECTION REPORT

- 4.1 Aldeby Bridge is in poor condition due to the following defects:
  - a) Spalled concrete over a large area of the deck soffit.
  - b) Extensive corrosion to the rails and transverse reinforcement within the deck slab.
- 4.2 It is recommended that the spalled areas of concrete are made good.
- 4.3 The poor condition of the concrete and reinforcement of the deck slab gives cause for concern and is likely to significantly affect the load carrying capacity of the bridge.
- 4.4 The above defects will be taken into account during assessment.



#### 5.0 ASSESSMENT METHODS AND FINDINGS

- 5.1 The phase 1 analysis was carried out adopting the assessment methods and parameters given in the Inspection for Assessment Report, dated November 2000, and Form AA, Approval in Principle.
- 5.2 The Form AA gives two alternative approaches to the Phase 1 assessment. The first is to assess the deck as a number of independent reinforced concrete beams with the bull nose rails acting as tension reinforcement. The second approach is to assume the bull nose rails act as trusses with the concrete acting as compressive diagonal bracing (this approach has been accepted for the assessment of Railtrack bridges in Norfolk). However, the loss of concrete around the bottom rails and the extensive corrosion will have removed the bond between the two materials required for a reinforced concrete section analysis to be completely valid. Therefore, the assessment of Aldeby Bridge has only been carried out adopting the truss analogy method.
- 5.3 The assessment of the beams has been based on reduced section properties to allow for 25% loss of section due to corrosion as reported in the inspection report. This is considered to be a conservative assumption.
- 5.4 The phase 1 analysis of the beams was carried out adopting a static distribution of loads.
- 5.5 The above approach established that the bridge has the capacity to carry 40 Tonnes Assessment Live Loading.
- 5.6 A phase 2 mechanism analysis was not identified for this structure.
- 5.7 A phase 3 analysis was carried out to determine a HB rating. The bridge was found to be capable of carrying at least 30 units, the minimum HB requirement for this class of road.
- 5.8 The substructure and foundations have been assessed qualitatively and there are no obvious defects which would affect the stability of the structure.
- 5.9 The parapets are of masonry construction and do not comply with BD52/93, the current standard for highway parapets. An assessment of the containment capacity of the parapets



has been made following the guidance given in the County Surveyor's Society Guidance Note 'The Assessment and Design of Unreinforced Masonry Parapets.'

- 5.10 The Guide provides charts from which the containment capacity of a parapet of given construction type, thickness and height can be determined. The charts assume that the parapets are in good condition and that any defects are made good. The containment capacity is then compared with the specific containment requirement for the parapet, which is bridge specific.
- 5.11 Each parapet has several horizontal cracks near the top of the parapet, which are considered to have a detrimental affect on the capacity of the parapets. The north parapet has some missing bricks under the coping stones. To account for these defects the parapet height was reduced by 300mm.
- 5.12 The specific containment requirement for the parapets is determined from the lesser of the following:
  - i) Statutory Road Speed Limit.
  - ii) Maximum speed attained by 85% of vehicles using that section of the highway.
  - iii) The theoretical speed based on highway geometrical constraints determined, as a function of the bridge cross-section, using the guide.
- 5.13 A containment capacity of 85 kph was determined for the parapets. The specific containment requirement is 86 kph, based on highway geometrical constraints. This marginal failure of the parapets' capacity, together with the conservative reduction of the parapet height, indicates that the parapets have adequate containment capacity.
- 5.14 Aldeby Bridge at Aldeby crosses a disused railway and therefore the risk that masonry may detach, as a result of a vehicle collision with the parapets, is not considered significant.



#### 6.0 CONCLUSIONS

- 6.1 Aldeby Bridge has the capacity to carry 40 Tonnes Assessment Live Loading adopting the parameters stated in Form AA, Approval in Principle.
- 6.2 The substructure and foundations have all been assessed qualitatively and there are no defects which are considered to affect the stability of the structure.
- 6.3 Based on the parameters stated in Form AA, Approval in Principle, the bridge is assessed as having the capacity to carry greater than 30 units, the minimum HB requirement for this class of road.
- 6.4 The parapets have been assessed in accordance with the County Surveyors Guide 'The Assessment and Design of Unreinforced Masonry Vehicle Parapets' and have been found to have adequate containment capacity.
- 6.5 The bridge crosses a disused railway and therefore the risk that masonry may detach, as a result of a vehicle collision with the parapets, is not considered significant.



# APPENDIX A ASSESSMENT CALCULATIONS

# CALCULATION INDEX

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FILE No.	B0+1064-R42	STRUCTURE NUMBER	TM 49123
STRUCTURE NAME	ALDERY BRIDGE		
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3 4.6	DINLENSIONS & X-	SECTIONS	
10 5.0	MATERIAL PROPERTI		
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PLANNING AND TRANSPORTATION

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Form DOPM 41/A



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Project Title:- Aug	EBY BRIDGE		SHEET NO. 1
Sub Section:-			I
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date:- 09/01
BOH064-R42		Checked by:-	Date:- 11/02
1.0 INTRODUCTION	<u>J</u> .		Ref:-
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(hat 180m	c) it is considered ogy is unrealistic	ing of concrete at the soff that a reinforced conc . The bottom rail of m have a good bond with	uest of
Hideby Bho	lge as a series o	calculations sill assess of sheet thusses when the e diagonal bracing.	due Le
		ssessed using BDZI/97 10.2 and Poor Road as required by the	



PLANNING AND TRANSPORTATION

Form DOPM 41/A

Project Title:-SHEET NO. ALDERY BRIDGE 2 Sub Section:-Project File Ref:-Drawing Ref:-Prepared by:-Date:-:08/02 BDH064 - 1242 Checked by:-Date:-11/02 Ref:-ASSESSMENT SUMMARY ELENENT LOAD EFFECT RATING REF. INNER TRUSS 40TAL BENDING 38 40TAWL 37 SITEAR 40T AU 40 40T AWL OUTER TRUSS BENDNG 47 3TAWL .. 5 13/11/02 FOTAWL SHEAR 40T ANL 48A CONNECTIONS HOTALL SOB - SUPPORT TENSILE SOA 7.STAWL -FISHPUTE TENSILE 40T ALL 53 HE RATING BENDING 37 UNITS 28 SHEAR ZTI UN IF 59 (-SUPPORT TENSILE 33 UNITS 59 CONNECTON ADEQUATE QUALITATIVE 62 OVERALL RATING: X40T ALL, INNER TENSS CLITICAL LBENDING) 102. AWL, OUTER TRUSS CRITICAL (BENDING) x > 30 HB UNITS, SUPPORT CONNECTION CRITICAL (TENSILE) X PARAPETS A DEQ JATE.

Form DC 23/A



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		BRIDGE		SHEET NO. 3	
ub Section	1:-				
Project Fil	e Ref:-	Drawing Ref:-	Prepared by:-	Date:- 31/03	/00
BDHOBY - R	42		Checked by:-	Date:- 11	
			1	Re	
4.0	DINEN	DSIDNS AND X-SE	CTIONS.		
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	the	slab is heinfo	red longitudin bullose rails, 20mm centres.	ally with lated on	
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Sheet # 6



RAILS

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WEB, AND FOOT OF ' B.S.' BUIL-HEAD RAILWAY AREAS OF HEAD,

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"THE ENGINEER'S

TAKEN FLON

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RAILS

<pre>g Weight of 20 cwts. (2,340 lbs. = 1,016 kgs.) gs of bearers; 3 feet 6 inches (1-07 m.) apart. it of Drop. Marinum Permanent Set it cold Drop. Marinum Permanent Set and Blow. Ordinary Carbon Rail. Oarbon Rail.</pre>	@		No. of B.S. Section	and Nominal Weight in Ibs. per yard (kgs. per metre).
Weight of 20 cwi to bearers, 3 feet to Drop.	Falling Weight of 20 cw Oentres of bearers, 3 feat Height of Drop. Ist Blow. And Blow.	. 1,016 kgs.) m.) apart.	ermanent Set the two blows.	Higher Carbon Rail.
s Weight of 20 cr so of bearers, 3 fee at of Drop.	Ist	vts. (2, 340 lbs. = st 6 inches (1.07	Maximum P resulting from	Ordinary Carbon Rail.
	Ist	g Weight of 20 c <sup>w</sup> es of bearers, 3 fee	it of Drop.	/

14. All ingots used in the manufacture of the rails shall be not less than 200 square Juches (1,290,33 cm.<sup>3</sup>) in area at the larger end. The ingot shall be so fed into the cogring rolls that he bottom and arrives at the shears or hot saws first. From each end of the bloom and  $N_{\rm ext}$  rail bar sufficient crop shall be cut to ensure that all unsound portions have been removed.

DIMENSIONS AND WEIGHTS OF 'B.S.' BULL-HEAD RAILWAY RAILS. 24.

and light ard tre).	ତକା	*	
No. of B.S. Section and Nominal Weight in Ibs. per yard (kgs. per meire).	60 (29-76) 65 (32-24)	75 (37-20) 80 (39-68)	85R (42-16) 90R (44-64) 95R (47-13) 100 (49-61)
Caloulated Weight of Rail before Drilling. Lbs. per yard (kgs. per metre).	59-79 (29-66) 64-58 (32-04) 70-13 (34-70)	74.56 (36.99) 79.49 (39.43)	
Width of Head.	$\begin{array}{c} \lim_{2 \stackrel{8}{5} n} (mm.) \\ 2 \stackrel{8}{7} n (58.74) \\ 2 \stackrel{8}{7} (60.33) \\ 2 \stackrel{7}{7} n (61.91) \end{array}$	$2\frac{1}{2}$ (63.50) $2\frac{3}{10}$ (65.09) $2\frac{3}{10}$ (68.26)	
Height of Rail.	$ \begin{smallmatrix} \text{ins.} & (\text{mm.}) \\ \begin{smallmatrix} 47 \\ 47 \\ 41 \\ 123 \cdot 83 \\ 123 \cdot 83 \\ 127 \cdot 00 \\ 1$	54 (130-18) 55 (136-53) 55 (138-53)	6245 (140.89) 622 (140.89) 522 (145.26) 522 (150.02)
B.B. Soction and Nominal Weight in lbs. per yard (kgs. per metre).	60 (29·76) 65 (32·24) 70 (34·72)	75 (37-20) 80 (39-68) 85R (42-18)	90R (44.64) 95R (47.13) 100 (49.61)



31. The holes for fishbolts shall be drilled through the web from the solid at each end of the rail of the stars and in the position shown in the liftlish Standard Specification for Steel Pihhlades for Buil-head Rinkry Rails (Report No. 47-1928) or on a drawing to be supplied by the engineer (or the purchaser). This holes thall be stright angles to the web of the rail, and clean out, all burrs being cufflip removed, and hall be obted by the mutuatorier with suitable termplates and gauges to be firmined by rune and hall be obted by the mutuatorier with suitable termplates and gauges to firmined by the mutuatorier with suitable termplates and  $(3_{13})$  of an inch (0.79 mm), the rail or rules hole variable in which such deviation are than one-hirty-second  $(3_{13})$  of an inch (0.79 mm), the rail or rules in which such deviation cours may be rejected.

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 94.59
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 99.84
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 31-80
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 4421
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 32-45
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 229-28
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 5636
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 30-66
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 229-28
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1208 1303 1435 1521 1521 1582 1585 1665 1886 1830

21.80 1.87 21.50 2.02 20.80 2.32 22.10 2.35 22.10 2.45 21.67 2.46 21.17 2.46 21.17 2.84 20.05 2.92

830 880 938 938 989 989 1116 11165 11268 1268 1268 1268

1749 1906 2068 2212 2334 2623 2623 2752 2892 2892 3169

2-71 2-95 3-95 3-43 3-43 3-62 4-07 4-27 4-48 4-91

29.76 32.24 34.72 37.20 37.20 39.68 44.64 44.64 44.64 47.13 49.61

66 65 70 860 95R 95R 95R

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15 01

6 (1-83) 6 (1-83) 6 (1-83)

75 (37.20) 80 (39.68) 85R(42.16)

90R(44.64) 95R(47.13) 100 (49.61)

(104-14) (104-14) (99-06)

4.1

4.3 (109.22) 4.3 (109.22) 4.1 (104.14)

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20 20

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90R(44•64) 95R(47•13) 100 (49•61)

.81 46.4 46.7 46.7 46.7 46.4 48.42 48.42 48.42 50.12

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1.291.361.451.531.73

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kgs. per metre.

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Per Cent.

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Calculated Weight.

Area.

Area.

Area.

Area.

B.S. No. and Nominal Weight.

Section.

Whole

Foot.

Web.

Head.

RAILS.





**Revision** 1







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DESIGN AND CONSTRUCTION DIVISION

Form DC 23/A

	SEBY BRIDGE		SHEET NO.
Sub Section:-			
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date:- 31/03/00
BDHOBY-RUZ		Checked by:-	Date:- 11(02
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PLANNING AND TRANSPORTATION

Form DOPM 41/A

**Project Title:-**SHEET NO. 10A ALDER BRIDGE Sub Section:-**Project File Ref:-**Drawing Ref:-Prepared by:-Date:-09/01 Date:- 11/02 Checked by:-BDHOLY - R42 Ref:-MAIN SPAN & TRUSS SPACINGS. 6.0 Clear span = 10.23M. IAR There are 2 different huthods of assessing the BD 55/96 Port 11 CL 16.3 & Port 12 CL 16 (A) AND BD 21/97 CL65. (3). Calculate both and use most conservative value (a), Eff. span = 10.23 +  $\left(\frac{2}{3} \times 0.5858\right) = 10.621$  . SZO-7 NM (1'8 1/2"-NECORD (1'8 1/2"-NECORD (1'8 1/2"-NECORD (1'8 1/2"-NECORD ) (1'8"-NECORD ) (1'8 1/2"-NECORD ) (1'8 1/2"-NECORD ) (1'8 1/2"-NECO : deptil of thiss = 520.7+65.09 = 585.8 mm. Eff. spar = 10.23 + (2 × 1 × 0.5858) = 10.328. B . Eff. spen = 10.621 ( toust conservative). Truss spacing = 0.42m.



Form DC 23/A

Revision 1

Project Title:- ALDEBY BRIDGE SHEET NO. M Sub Section:-Drawing Ref:-Project File Ref:-Date: - 31/03/00 Prepared by:-BDHOGY - RUZ Checked by:-Date:-1102 Ref:-Keviewer Comment: Record 7.0 LOADING. Drep Suggest concrete top Surface fotenos truss profile DL' vories (not critical, at this All unit 7.1 Dead wad. weights Stage Concaste (reinforced) deck, 0.65m thick. from 8021/97 Slab weight = 2400 ×9.81 × 0.65 ×0.42×10-3 T4.1 = 6.43 KN/M / Truss. 7.2 Super-imposed dead load. Trial excavation shows 130 mot surfacing and IAR. some of fill. \* Fill = 1800 × 9.81 × 0.08 × 0.42 × 10-3 \* However BD 21/97 T3.1 Note It states shout one top 100mm of rocal construction = 0.593 KN/M / Truss. should be considered as. Surfacing = 2300 × 9.81 × 0.1 × 0.42 × 10-3 surfacing = 0.948 KeN/M /TMSS 7.3 Live Load 7.3.1 HA loading - UDL. BO 21/97 corriage way width = 4.1M => 1 no. notional lone. TSI  $\omega = 336 \left( \frac{1}{10.621} \right)^{0.67} = \frac{10-25}{69} \text{ km}/\text{m}/3.65 \text{ m}/\text{cm}.$ a 5.19 

Form DC 23/A





Form DC 23/A



CALCULATION SHEET

Project Title: - ALDEBY BRIDGE SHEET NO. 13 Sub Section:-Project File Ref:-Drawing Ref:-Prepared by:-Date:-31/03/00 BDH064 - R42 Date:-Checked by:-11/02 Ref:-7.3.2 Single wheel load. BD 21/97 T 5/3/2 W=1010 kN (Fue HA) The load is distributed over a contact crea CL 5.34 such that the resultant pressure = 1.1 N / MM2 ie W = 1.1  $... A = 100 \times 10^{3} = 90909.1...$ !. area is equivalent to a 302 mm square. BD 37/88 Dispersal though the state is 1:2 through surfacing and 1.1 through concrete stab down to the neutral axis. Catios are haiz : vert. CL 6.2.6 180 302 90 325 assure na central 325 p slarb 1132 Hence the load will spread over at least  $\left(\frac{1137}{420}\right) = 27$ trusses, which are spaced 420 mm apart. M = 37 km / Truss.  $100 \times 420$ 

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Revision 1



Form DC 23/A



CALCULATION SHEET

roject Title:- ALDE	BY BRIDGE		SHEET NO	. 16
ub Section:-		•		
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date	-31/02/00
RDH064-R42		Checked by:-		:- 11/02
				Ref:-
LOAD SUMM	A-RY TABLE	<b>第子・1</b>		
Load Type.	Noninal load (per Truss)	e sti	ULS load (perTruss)	
Dr (core)	6.43 ken/m	1.15		BD 21/97
soi-fu	0.593 60/4	1.2	0.712 kN/M	rf1-T3.10
-surfacing	0.948 KN/M	1.75	1.66 kn/m	
LL - HA - udl	7.9.4 KN/M	1.5	11.91 EN/M	
-kel	13.81. kn	1.5	20.72 2	
- single when	1 37 en -	1.5	55.5 W	
- acc. sheel	- W1 .34.3	1.5	51.5 KN	
See P. 14 for W values	W2 1015	1.5	152:3 201	
eps	Wr 368	1.5	55.2 KN	
	Wy 29.4 WS 29.4	1.5	44.1 KN	
	1	1		

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Form DC 23/A





Form DC 23/A




**Revision** 1

Form DC 23/A

**CALCULATION SHEET** 

NORFOLK

COUNTY COUNCIL Planning & Transportation

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Project Title:- AUERY BRIDGE SHEL				NU. ZI
	rowing Defe	D		
Project File Ref:- Drawing Ref:-		Prepared by:-		ate:- 31/03/00
BDHOHI-RUZ		Checked by:-	Da	ate:- 11/02
				Ref:-
SUMMARY OF N	AXMUM BN.	s & SFs	TABLE 8.1 - I	NNER BEAN!
				NOTE :
LOAD TYPE	ULS Load (per truss)	(ENM/truss)	SF Max (KN /TMSS)	Au BM D Midspu.
DL	7.3960/2	104.2	39.24	Austa support.
sidl- fill	0.712 eulm	10.04	378	
-surfacing	1.66 KN/M	23.41	8.82	
LL-HA-ual	11.91 Jeu/M	167.9	63.25	
-kel	20.72, Ken	55.02	20.72	
- single	55:5 KN	147.37	. 22.2	
-acc.wheel	W1)~2~~3, ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	188.2	95.5	- gus 29/10
ź,	DL + SIDL	137.65	J.84-	
2 ualtkel		- 222.92	8397	
E DL+SIDL+ val+kel		360.57	135.81 *	- WORST CASE
	id + acc.	285.02 325 9 208.5	107.34 129.6 95.5	

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PLANNING AND TRANSPORTATION

Form DOPM 41/A

**Project Title:-**SHEET NO. 214 ALDERY BRIDGE Sub Section:-**Project File Ref:-Drawing Ref:-**Prepared by:-Date:-10/11 BDHOGH - R42 Checked by:-Date:-11/02 Ref:-Note : Transverse local effects due to Sulls \_\_\_\_\_ shall not be considered since the transverse reinforcement is severely corrocted. Therefore, and loads shall be taken by bean ships.



#### Revision 1

Form DC 23/A



\* PAGES 23-34 NOT USED \* 22 524

SHEET NO. 35 JUH Project Title:-ALDERY BRIDGE Sub Section:-Project File Ref:-Drawing Ref:-Prepared by:-Date:-21/03/00 BDHOBY - R42 Checked by:-Date:-11/02 Ref:-8.2 Consider a steel truss. Detenine moment/axial force applied. A quick moment capacity check shall be carried to out, modering the forces in the top and bottom rail using the following simplified approach: Force (tension or comp.) = H Maximum tround ned at hidspan = 374 76NM /T See Table 8.1  $M = \frac{1}{8} \frac{1}{2} \frac{1}{2} \frac{1}{10.358^2}$ 5 W = 28.05 KN/M/ Truss RA RAERS= 145 km / Truss see p 9 SI < SI463 367 240 D C B A M 1143 1143 S72 1143 1143 struct heights are scaled from the record drawings.



PLANNING AND TRANSPORTATION

Form DOPM 41/A





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PLANNING AND TRANSPORTATION

Form DOPM 41/A





PLANNING AND TRANSPORTATION

Form DOPM 41/A

Project Title:- AL	DEBY BRIDGE		SHEET NO. 38
Sub Section:-			28
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date:- 07/01
BDH064 - R42		Checked by:-	Date:- 11/02
			Ref:-
9.0 SECTION	CAPACITY OF TRUE	c	
9.1 Berding			
		~ ~ ~	
A-secto	and area of rail:	= 5034 m² - see	ril poperties.
Consider of rail	25 ). reduction	of As to accout A	or corrosion -IAR 5.4.2
			· · · · · · · · · · · · · · · · · · ·
$A_s = 0.73$	5×5034=3776N	ne .	
Reduce	to account for	iver / botholes	Reduce by
120.14	dia. hole throu	gu ves.	- record disg. See Page 9.
A, = 3	+76- (25.4×17)	= 3344 mil	See Page 9.
- · · ›		thickness	
PD = Aer	sc A =:	3344 min .	- 3052/96
5m	Sfz		CL 10.6.1
	ర్డ్ =	let le=0 as conc	
		as lateral restrain	
		=54.	k from
Po = 33	44 × 230 = 666	. EN ITALSS.	× , × 13 from
1	1.1×20.		CL 4.3.3
δ.	~ (f3		2-162
-' C=6	6-269 -	0.91 - de 40TA	u BDZ1/97 U CL 5.78 &
-'. C= 6	436		= Fig 5/2-5/7
			WINDE TRUSS
			RENDING
			40T ALL

Form DC 23/A



CALCULATION SHEET

SHEET NO. 39 Project Title:-ALDERY BRIDGE Sub Section:-Project File Ref:-Drawing Ref:-Date:- 21/03/00 Prepared by:-BD+064 - R42 Checked by:-Date:-11/02 Ref:-9.2 shear. Check shear capacity of thiss at supports. At supports, & bullnose sheal rails are riverted together, on top of each other. BD 56/96  $V_{D} = \left(\frac{t_{\omega} (d_{\omega} - h_{h})}{\chi_{h} \chi_{f_{\sigma}}}\right)^{2} U_{\omega}$ CL9.9.2.2 Consider shaded area of rail as taking applied shear, (as rail is placed on its slove) Kempe's B.S. Section No. 80. 80 lbs. per yard (39-68 kgs. per metre). Complete dimensions for the Engineer's Yearbook 80 Rail are not available. However, comparison with 1935. twi 17# Similar rails suggests that approximately lown of the head and foot are not Suitable for carrying shear. . . twi = 20 mm tuz L twz= 12mm tio = two + two = . 32 mm. du= overall depth of a rolled section = whatthe of head of rail = 65.09 mm. he = height of any lides in web plate = onn.

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Form DC 23/A



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SHEET NO. 40 Project Title:-ALDEBY BRIDGE Sub Section:-Project File Ref:-Drawing Ref:-Prepared by:-Date:- 31/03/00 BD1+064 - R42 Checked by:-Date:-11/02 Ref:-I = shear strength of web parel = relates to Ky; \$; MEW, & two uge Figs 11-17. It can be seen in Figs 11-17 that if I <50 then 2 ~ Ly regardless of the values of \$ ord Mtw.  $\lambda = \frac{dwe}{t_{12}} \int \frac{85}{3} \frac{1}{32} = \frac{45}{32} \int \frac{230}{355} = \frac{164}{250} \times \frac{50}{355}$ · ~= 132.8 N/mm2 8m, 8f3 values .". V = (32. (65.09-0) ]132.8 x10-3 - T2 . V\_ = 239.5 ker / Truss. C= 239.5-51.84 = 223 ... & 40TAU. Kef: T8.1 INNER TRUSS SHEAR YOTALL Cueck 40TAW : SET = 51.84 + 95.5 2 147-34 < 239.5 of 40TAWL -



Revision 1

Norfolk County Council Form DOPM 41/A **CALCULATION SHEET** PLANNING AND TRANSPORTATION SHEET NO. 412 Project Title: - BRPB - Ardeby Sub Section:-Project File Ref:- Drawing Ref:- Prepared by:-Date:- 20/10/03 BDH064-R47 Date:- 99 10 63 Checked by:-Ref:-Masimum BM + SF from AWL is as previous P9 146+c 1.e. BM = 188.2 knim } (factored by Kfr) SF = 77-8 kni } (factored by Kfr) . ... Total Bending Moment = 176.5 + 188.2 = 364.7 LN Total shear Force 66.5 + 77.8 = 144.3 KN 11 Asial force in truss member at midupan 364.7 = 638 KN 0.511 limiting doxist force = 6666 kN > 638 kN page 38 . OK Br 40 TONNES AUDL. Shear capacity = 239.5kN > 144.3kN page 40 . of in shear for 40T Mush.



Form DC 23/A



**CALCULATION SHEET** 

Traces 15 11 - or osest

Project Title:- ALDESY BRIDGE SHEET NO. 44 Sub Section:-**Project File Ref:-**Drawing Ref:-Prepared by:-Date:- 21/03/00 BDH064-R42 Checked by:-Date:-Ref:-11.0 CONNECTIONS The two connections available for checking lie that the author has information about ) is -ref. sheet 9 i) support connection ") fishplates at 1/4 points i) Support connection. Maximum load at support is shear = 144.3 ken /Thiss see Pg412 Tarde 8.1 ton- 240 = 11.9° Top chord is curved and at the support the chord .143 is steeper than \* scaled Note: actual top church Fc in the assumed from record 240# is curred and hence drawing trangle this value of O is. Messured from the inaccurate. tecurd drawing Seep9. 185-81 144-3 F Resolving vertically : N43 Fesino = 284 KN / Thiss 20/10/03 (DL) Stool Rivets. : Fc = 251/12 EN /Truss Kesolving horis starry: - ref. F. = FCLOSU Sheet 9. • 1 : Ft = 246 EN /Truss The second 20/10/03 Sinitary, (2) FE = 83.97 x Cost = 398.5 Kent ITNES.

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Form DC 23/A



Project Title: - ALDEBY BRIDGE SHEET NO. 50 Sub Section:-Project File Ref:-Drawing Ref:-Date: - 31/03/00 Prepared by:-BOH064 - 1242 Checked by:-Date:-11/02 Ref:-Determine capacity of connection :  $\mathcal{L} = \frac{V}{nA_{eq}} \neq \frac{Sar}{V_m Y_{fs}} \sqrt{\frac{1}{2}}$ BD 55/96 CL 14.5.3.4 let V n Aeg, = Gay Ny Yz  $V = \frac{\sigma_q}{r_m} \frac{Aeq}{S_2}$  where  $\sigma_q = 0.85 \sigma_y$ = 196 N/m2  $A_{eq} = \pi \left(\frac{25.4}{2}\right)^2 = 506.7 \text{ mm}^2$ n = number of fasterers Vm, Vfs - see BD 50/96 CL 4.3 SUPPORT CONVECTION 4OTA - R - 665 - 51 - 17035 SA = 637.6 KN TTMES : Ra = 668.81 = 1.05 11.0 : adequate for 54 6376 40 T AWE. : RA = 668.81 = 0.771 <1.0 : FAIL 40T AWL.

Form DC 23/A



Project Title: - ALDEBY BRIDGE SHEET NO. 57 Sub Section:-Project File Ref:-Drawing Ref:-Date:- 31/03/00 Prepared by:-BDHOBY-R42 Checked by:-Date:-11/02 Ref:-(ii) fishplaces at 1/4 points. Axial fones the will be imposed on these connections when berding is applied to the truss. There are 2no. Fishplates - one to top chorch See p.9. of a quarter point.; another to bottom chord of other quarter point. Since at quarter points, top chord is close to horizontal ("5" off) it shall be assured to be so, and hence the connections shall be subjected to the same load using the simple model depicted below: F = Hd -Maximum berding brokent applied -miss = 374.73 60 m / Truss See Table 8.11 Using the hethodogy used previously (p-33-)  $\frac{1}{2} = 28.1 \left( 0.275 + 2.5 \left( 1.143 \right)^2 - 145 \left( 0.275 + 2.5 \left( 1.143 \right) \right)^2 \right)$ = - 316.35 101 / Truss - Fyapt = 316.35 = 762.3 Ken Truss.



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PLANNING AND TRANSPORTATION

Form DOPM 41/A

Project Title:-	2		SHEET NO. 51A .
Sub Section:-	-DEBY BRIDGE		514.
	Duamiz - Dafe	Dreamanad Law	
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date:- 09/01
Bortob4 - R42		Checked by:-	Date:- 11 (02
			Ref:-
Fishplate con support.	rection locaded	(1143×2·25)+167 =	2.7394 for - see pg 52
Detenire a	-xial fore applies	d 22.739m from	support.
Using metus	porprodit or hock	25 35-3b	
BUDL 2.739 =	(9.76×10.621 × 2.	739) - 6.76× 2.7392	)
=	. 105.4 WW. =	$\Rightarrow F = \frac{105.4}{0.415} = 2$	\$270 \$4 W /Truss
	-		.739 -(11.91× 2.7392)
. =	176.27 KNM =	-> F = 170.7 = 4 0.415 = -	+36.6 ===================================



Form DC 23/A

CALCULATION SHEET

\* PAGESMOTH ST NOT USED -





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PLANNING AND TRANSPORTATION

Form DOPM 41/A

**Project Title:-**SHEET NO. ALDERY BRIDGE 53 Sub Section:-**Project File Ref:-**Drawing Ref:-Prepared by:-Date:-11/01 Checked by:-Date:-BDItod - 1242 11/02 Ref:-Therefore, rating of fish plade connection is FITAU. However, the assessment does not account for the concepte stab surrouching due buillhose rails. much of His considered dualt the compressive fore in the top chord of the ins will be comed by the concrete. It is therefore judged duest the Rishplate convection of passes 407 AU. ie top => 706.6 kel (MINIMUM) (= DL+40TAU). Carried for lead effects due to bending monouts C= 0.9 to give 40TAU (Mp) ··· Vcqp - 270 \$ 0.9 ··· Vcqp = 663 ker



Form DC 23/A



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**CALCULATION SHEET** 

\* PAGESUSTS-54 NOTUSED &

SUH

Project Title: - ALDERY BRIDGE SHEET NO. 55 Sub Section:-Date:- 3163/00 Project File Ref:-Drawing Ref:-Prepared by:-BDH064-R42 Checked by:-Date:-11/02 Ref:-12.0HB Rating. 37/88 The spon of Aldeby will accounciate taxles. a. 6.3. la al 10.621 12.1 Berding HB Rating. FB worst bending moment occurs when the vehicle is positioned such that the distance between its centraid and its nearest wheel is bisected by the centre line of the bear. centraid of the vehicle, x By inspection x = 3m. Positioning the vericle such quet the worst bereling 1.8 1.5 1 4.5 Jul moment occurs removes on axle from the span. This will change the position of x:  $\frac{1}{\sqrt{2}} = \frac{1}{\sqrt{2}} = \frac{1$ 4.2W = 3wsc / x=1.4m.



PLANNING AND TRANSPORTATION

Form DOPM 41/A





PLANNING AND TRANSPORTATION

Form DOPM 41/A





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# PLANNING AND TRANSPORTATION

Form DOPM 41/A

**CALCULATION SHEET** 

Project Title:- Au	DEBY BRIDGE		SHEET NO. 58
Sub Section:-			
Project File Ref:-	Drawing Ref:-	Prepared by:-	Date:- 05/01
BDH004-1242		Checked by:-	Date:- x( or
			Ref:-
$P_{cqp} = 66$	6 Ker IThuss.	(pg 38)	
1 let 666=	267.5+4.01W		
WMax =	99.4 kN.	1HB Unit = 2	.SKN
_'. No. of	HB wits = 99.1	4 _ 39.75 Units.	39 01/15.
<ol> <li>lot 666 =</li> </ol>	267.4+4.207W		
Whay	= 94.75 kul		
	- HS vits = 37.89	i vats	37 Units.
12:2 Shear H	3 Rating.		
KB :		N X IN IC	1.8 NJ JW A Re
$R_4 = (10.621 - 10.$	1.8-6-1.8)W+(10.62	1-1-8-6)w + (10621-1.8	) W+10.621W
Ra= 2.19W1	en Fress.		
Consider al	listibution as	proje 13	
Ra = 2.19 ×1. 1 ULS	3×0.371 = 1.0	SGW EN /Truss.	
SF_JL = 57.83	, Kal / Thus	Pg ZI	

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PLANNING AND TRANSPORTATION

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Form DC 23/A



Project Title:-SHEET NO. ALDEBY BRIDGE 61 Sub Section:-Project File Ref:-Drawing Ref:-Prepared by:-Date:- 04/01 BD1064 - R42 Checked by:-Date:-11/02 Ref:-120 PARAPET ASSESSMENT. ref. County Surveyor's Society Report Bickwork Type : Blue Engineering Brick PARAPETS MEET Guidance Note Parapet Thickness : 360 mm. CONDITIONS FOR USE for the OF DESIGN QUIDE Assessment and Parapet length : approx. 23.88 m >10m. Acport Design of Parapet Height : 1.34M (av). Uneinforced Masonry Vehicle Parapets. Width between porgrets: 1.2mverge/4.1mc/way/1.0m verge = 6.3M . Speed Linit ! National Speech Linit = 60 mph. Defects to Parapets. 1. Longitudinal cacking (Max. 3mu wicke) to top 300mm of both parapets. 2. Bricks missing beneath coping with to area of N perapet. 3. Cracked coping stones to both parapets at pinsters and nevers. 4. Sparapet - vertical crack (max 1.5 mm wide) 1.3 m east of ch. S. N parapet - vertical crack (Max 3 munide) or vest pilester. -see Fig 10.4 Allanable Inspact Speed (Capacity of Porapet) page 63 Remore 300 mm from parayeet het to allow for missing bridges and cracking. ... Hight= 1.0m (SAY) -> 85 kph. (52.8 mph)

Form DC 23/A



Project Title:-SHEET NO. ALDERY BRIDGE 62 Sub Section:-Project File Ref:-Date:- 04/01 Drawing Ref:-Prepared by:-BOHOG4-1242 Checked by:-Date:-11/02 Ref:fig 5.3 Required Impact Speed (Redicted Speed of vehicle) see page 64 Divergent width a) Offside - worst case - 0.5 in from parapet edge =1-2+4.1+1-0-0-5-"\$/2= 4.9M KD 86kph b) Nearside : 0. The away from change edge. = 1.2+4.1-0.5-1.8/2 = 3.9 M Zo 77kph. SUMMARY 1. Parapets assessed in accordance with Design Guide. 2. Defects which many affect containment capacity have been accounted for by conservatively reducing due parapet height. No gothe defects havy affect capacity. 3. 4. Allowable impact speed = 85 leph Required Impact Speed = 86 Kph PARAPETS HAVE ADEQUATE .". It is judged that parapets Do have adequate containment capacity. CAPACITU'



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### ALDEBY BRIDGE, ALDEBY NCC BRIDGE NO TM49123 [ BR NO BYS/477] ASSESSMENT REPORT



## APPENDIX B RECORD DRAWINGS

Document Ref: AR/BDH064/ALDRPT

ABUTMENTS & WINGE TO BE FACED WITH BLUE 20 BRINDLE BRICKE ABOVE GENUND LEVEL 5 52

ñ

33

40

Lame,

202-1

Hender

ND LEVEL TO BE FACED WITH

······

MAR STATE

- - - - كالمية

福清 e. - 14. m 

4 - 1 FOOT.

ELEVATION.

33 7/2

S 7.64

4:--

hille arrent

B

1.1

WEN WORK TO BE WELLS

TO OLD BRICKWOPK

155

BRIDGE ----

KCCC ALS

SECTION THRO

NEL INIZ BEARING PLATES

85 2 2010 1910

DLE HRICKS IN GEMENT

the same

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Extract from 5/1345/477/2 12 - 4 XED ULlig . F- M T 12. Brood Rivers! he Constitute thrub 1. 1 on Bearing Surface. 12071. Nº 17 Girders Required 5 - 00 Proved - 11 18 dais

### ALDEBY BRIDGE, ALDEBY NCC BRIDGE NO TM49123 [ BR NO BYS/477] ASSESSMENT REPORT



# APPENDIX C FORMS AA AND AA/1

Document Ref: AR/BDH064/ALDRPT

### British Railways Board

FORM 'AA' (BRIDGES)

### **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

STRUCTURE/LINE NAME

ELR/STRUCTURE NO

Aldeby Bridge

BR No. 477 BYS 477

BRIEF DESCRIPTION OF EXISTING BRIDGE

(a) Span Arrangement

Single span reinforced concrete slab deck over the cutting of a dismantled railway line. The bridge is simply supported with a clear span of 10.23m and zero skew.

The slab sits directly on the abutment brickwork.

Further details are included in the 'Inspection for Assessment Report' dated November 2000.

(b) Superstructure Type

The slab is 710mm thick. The longitudinal reinforcement comprises 80lb bullnose rails at 420mm centres top and bottom. The top chord is curved in the vertical plane to form a truss with the bottom chord.

The transverse reinforcement comprises 12mm diameter bars laid on top of the bottom rails, at 250mm centres. The original minimum cover to the reinforcement was 30mm, but this has deteriorated throughout the soffit.

Trial excavations have determined that the deck lies under 50mm of fill and 130mm of surfacing.

The parapets are constructed from blue engineering brick with engineering brick coping units. They have a minimum height of 1.23m above the verges. The parapets are straight, 360mm thick and extend over the wingwalls to terminate at brick newels.

The carriageway over the bridge is 4.1m wide with 1.0m and 1.2m wide verges to the north and south respectively.

The abutments are 7.45m long and constructed in blue engineering brick.

The wingwalls are 5.44m long, straight in plan and constructed in blue engineering brick.

There are no details of the foundations available

Details of any Special Features

Substructure Type

(d)

None.

British Railways Board

FORM 'AA' (BRIDGES)

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

#### ASSESSMENT CRITERIA

(a) Loadings and Speed

Codes to be Used

(b)

(c)

(d)

Live loading to be used:-

- HA Loading Initial assessment for 40 tonnes Assessment Live Loading in accordance with Departmental Standard BD21/97 (a reduced level of Assessment Live Loading will be determined if the structure is inadequate for this loading).
- (ii) HB Loading

(i)

Subject to meeting the requirements for the 40 tonnes Assessment Live Loading, the structure's HB rating will be determined in accordance with Clauses 6.3 and 6.4 of BD 37/88 combined, where appropriate, with the loads stated in (i) above.

 Footway Live Loading Footway and verge areas will be assessed for footway loading applied in accordance with Clause 5.36 of BD21/97.

Traffic Speed:- 30mph (48km/h)

List of relevant documents from the TAS (dated November 1997). See Appendix 1.

*Phase 1:-* The decks will be assessed using simple hand methods adopting two alternative approaches:

- The deck will be treated as a reinforced concrete section with the bullnose rail trusses acting as reinforcement.
- The deck will be treated as longitudinal steel trusses with the concrete treated as compressive diagonal bracing.

*Phase 2:-* A phase 2 assessment method has not been identified for this structure.

Phase 3:- Subject to meeting the requirements of the 40 tonnes Assessment Live Loading, the structure will be further assessed to determine its HB capacity in accordance with the methods detailed above.

Details of any Special Requirements

Proposed Method of Structural Analysis

None

## **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

(ii)
# **Group Standard**

FORM 'AA' (BRIDGES)

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

#### STRUCTURAL ASSESSMENT ENGINEER'S COMMENTS

- The Inspection for Assessment Report concludes that the bridge is in a poor condition. The report
  recommends that reduced section properties be used for the assessment.
- The Reduction Factor K for 40 tonnes Assessment Live Loading will be derived on the basis of Medium Annual Average Hourly HGV Flow and Poor Road Surface. The Traffic Flow category and Road Surface condition have been adopted on the basis of observations during the inspection visit. The sensitivity of the assessment for high traffic volumes will be considered.
- In the absence of any testing, a characteristic strength of steel shall be taken as 230N/mm<sup>2</sup> in accordance with Departmental Standard BD21/97 Clause 4.4.
- Similarly, a characteristic strength of concrete shall be taken as 15N/mm<sup>2</sup> in accordance with Departmental Standard BD21/97 Clause 4.7.
- Note that for each of the two proposed methods of structural analysis identified for the Phase 1 assessment, a different effective span shall be used.
  - (a) When the deck is considered as a reinforced concrete section with the bullnose rail trusses acting as reinforcement, the effective span = 10.23m + (2/3 \* 0.611m) = <u>10.637m</u>.

Ref: BD44/95 CI 5.3.1.1c)

The bridge records note that:

the length of the beam in contact with the abutment = 2ft 7<sup>5</sup>/<sub>8</sub> in = 804mm. the effective depth of the beam = 611mm

(b) When the deck is considered as longitudinal steel trusses with the concrete treated as compressive diagonal bracing, the effective span = 10.23m + (2/3 \* 0.576m) = <u>10.614m</u>

Ref: BD56/96 CI 16.3

The bridge records note that:

the length of the beam in contact with the abutment = 2ft  $7^{5}/_{s}$  in = 804mm. the depth of the beam = 576mm

All assumptions shall be subjected to a sensitivity analysis.

British Railways Board	Group Standard
FORM 'AA' (BRIDGES)	GC/TP0356
	Appendix: 4 Issue: 1
	Revision: A
APPROVAL IN PRINCIPLE FOR ASSESSM	IENT Date: FEB. 93
CIVIL ENGINEERS COMMENTS	
BRB WORKS COMMENTS - IF APPLICABLE	
	х х
PROPOSED CATEGORY FOR INDEPENDENT CHECK:	
SUPERSTRUCTURE	Category 1 for Phase 1, Category 2 for Phase 2.
SUBSTRUCTURE	Category 1 for Phase 1, Category 2 for Phase 2.
NAME OF CHECKER SUGGESTED IF CAT 2 OR 3	NCC Bridge Maintenance Section
	led by D. McCarter.
CATEGORY 1	
THE ABOVE ASSESSMENT, WITH AMENDMENTS SHOW	N, IS APPROVED IN PI
	SIGNEE
	TITLE
CATEGORY 2 AND 3	DATE
THE ABOVE ASSESSMENT, WITH AMENDMENTS SHOW	N, IS APPROVED IN PRINCIPLE:
	SIGNED
	TITLE
	DATE
	SIGNED
	TITLE
	DATE

E	British Railw	ays Board		Group Standard
FC	RM 'AA/1' (BRID	GES)		GC/TP0356 Appendix: 4
AP	PROVAL IN PRIM	ICIPLE FOR ASS	SESSMENT	Issue: 1 Revision: A Date: FEB. 93
7.1				
ADD	ITIONAL INFORMATION		OWNED PUBLIC ROAD OVER	BRIDGES
1	ESSED AS PART OF BI			
STR	UCTURE/LINE NAME	Aldeby Bridge		
ELR	STRUCTURE NO	BR No. 477		
scc	PE OF ASSESSMENT			
	na nanazar mana ka 🖉 na manazaran sa sa	a 40 tonne assessment	live load rating, a HB rating shall l	be determined.
ASS	ESSMENT CRITERIA	н.,		
) a)	Standard and Codes List of rele	of Practice to be used in vant documents from the	assessment:- e TAS (dated November 1997). Se	ee Appendix 1.
b)	Proposed method of s Phase 1:-	structural analysis The deck will be ass approaches. The deck	sessed using simple hand metho will be treated as:	ods adopting two alternative
		a reinforced of	concrete section with the trusses a	ecting as reinforcement.
1		<ul> <li>longitudinal tr</li> </ul>	russes with concrete treated as co	mpressive diagonal bracing.
[	Phase 2:-	A phase 2 assessmen	t method has not been identified f	or this structure.
]	Phase 3:-		e requirements of the 40 tonnes A r assessed to determine its HB ca ve.	
c)	Planned Highway wor None.	ks/modifications at the s	ite	
d)		ss and whether classed a ich is not a heavy load ro		
e)	Any other requiremen None	t		
The	above is agreed subject t	o the amendments and c	comments shown belo	
			SIGNED	•••••
]			NAME: P. For and on COUNCIL	
			TITLE: PRI	rk)
			DATE	

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#### APPENDIX I

#### BRITISH RAILWAYS PROPERTY BOARD ASSESSMENT PROGRAMME

#### TECHNICAL APPROVAL SCHEDULE "TAS" (NOVEMBER 1997)

SCHEDULE OF DESIGN AND ASSESSMENT DOCUMENTS RELATING TO BRITISH RAILWAYS PROPERTY BOARD BRIDGES AND STRUCTURES CARRYING HIGHWAYS (All documents are taken to include revisions current at date of this TAS)

#### 1. BRITISH RAILWAYS BOARD - GROUP STANDARD

- GC/TP0356 Approval in Principle and Checking Procedures for Bridges and Other Structures Issue ( (Revision A) February 1993.
- 2. DEPARTMENT OF TRANSPORT DEPARTMENTAL STANDARDS
- 2.1 BRIDGES AND STRUCTURES
- BD 2/89 Technical Approval of DTp Highway Structures on Motorways and Other Trunk Roads.
- BD 12/95 Corrugated Steel Buried Structures.
- BD 21/97 The Assessment of Highway Bridges and Structures.
- BD 31/87 Buried Concrete Box Type Structures.
- BD 37/88 Loads for Highway Bridges.
- BD 44/95 The Assessment of Concrete Highway Bridges and Structures.
- BD 52/93 The Design of Highway Bridge Parapets.
- BD 56/96 The Assessment of Steel Highway Bridges and Structures.
- BD 61/96 The Assessment of Composite Highway Bridges and Structures.

#### 3. DEPARTMENT OF TRANSPORT - DEPARTMENTAL ADVICE NOTES

- BA 16/97 The Assessment of Highway Bridges and Structures.
- BA 39/93 Assessment of Reinforced Concrete Half-Joints.
- BA 44/96 Assessment of Concrete Highway Bridges and Structures.
- BA 51/95 The Assessment of Concrete Structures Affected by Steel Corrosion.
- BA 52/94 The Assessment of Concrete Structures Affected by Alkali Silica Reaction.
- BA 56/96 The Assessment of Steel Highway Bridges and Structures.
- BA 61/96 The Assessment of Composite Highway Bridges.

#### 4. DEPARTMENT OF TRANSPORT - TECHNICAL MEMORANDA (BRIDGES)

BE 3/78 Reinforced Earth and Anchored Earth Retaining Walls and Bridges Abutments for Embankments.

BE 5/75 Rules for the Design and Use of Freyssinet Concrete Hinges in Highway Structures.BE 23 Shear Key Decks.

### 5. MISCELLANEOUS

Guidance Note for the Assessment and Design of Unreinforced Masonry Vehicle Parapets produced by the County Surveyor's Society Vol 1 (First Edition - 1995)

# BRITISH RAILWAYS PROPERTY BOARD ASSESSMENT PROGRAMME

# ADDITIONAL DOCUMENTS ISSUED SUBSEQUENT TO THE TECHNICAL APPROVAL SCHEDULE "TAS" (NOVEMBER 1997)

The following documents have been issues under the Bridgeguard 3 Assessment Programme to provide guidance on aspects not adequately covered by Standards. They are not mandatory and the assessing engineer should satisfy himself that they are applicable to the structure under consideration.

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### BRIDGEGUARD CURRENT INFORMATION SHEETS

- CIS 16: Assessment of Piers
- CIS 18: Mechanism analysis of Multi span arches
- CIS 19: Condition Factors in rigorous Arch analysis
- CIS 20: Assessment of Skew Arches
- CIS 21: Single span Arches with h greater than d
- CIS 22: Jack Arches, Buckle Plates
- CIS 23: Use of BD and BA61 on cased and filler beam bridges
- CIS 27: HB/MEXE method
- Letter: Pedestrian Live Loading



# APPENDIX D FORMS BA AND BAA



## FORM 'BAA' (BRIDGES)

#### Group Standard

GC/TP0356 Appendix:6 Issue:1 Revision:A Date: FEB 93

# **CERTIFICATION FOR ASSESSMENT CHECK**

NOTIFICATION OF ASSESSMENT CHECK

STRUCTURE NAME/ROAD NO.

ELR CODE/STRUCTURE NO.

Aldeby Bridge, Aldeby/ C388 G. E. R<sup>Y</sup>. (Closed)

34

LINE NAME

BR No. BYS/477

The above bridge has been assessed and checked in accordance with Standards which are listed on the appended Form BA. A summary of the results of the assessment in terms of capacity and restrictions is as follows:

STATEMENT OF CAPACITY

40 Tonnes Assessment Live Load

Up to 30 units HB Loading

Critical member/s:

None

RECOMMENDED LOADING RESTRICTIONS

None

DESCRIPTION OF STRUCTURAL DEFICIENCIES AND RECOMMENDED STRENGTHENING

There is significant concrete spalling exposing the bull nose rails which are severely corroded. There is a risk that progressive corrosion will compromise the assessed capacity of the structure.

Team Leader (Assessment), Norfolk County Council

Head of Technical, Norfolk County <del>Coun</del>cil

British	Railways Board		Group Standard
FORM 'BA' (BF	RIDGES) N FOR ASSESSI	MENT CHECK	GC/TP0356 Appendix:5 Issue:1 Revision:A Date: FEB 93
STRUCTURE/LINE NAME	Aldeby Bridge, Aldeby	CATEGORY OF CHECK	Category 1
ELR/STRUCTURE NO	O. BR No. BYS/4	77	
I certify that reasonab with a view to securin		d care have been used in the ass	sessment of the above structure
Parameter and the same and the second s	sessed in accordance	with the Approval in Principle (w 14 December 2000	here appropriate) as recorded
	ecked for compliance v Fechnical notes and As	vith the following principal British sessment standards.	Standards, Codes of
justification for their a	cceptance (commenting	itional methods or criteria adopte g on the results if appropriate).	ed, with reference and
2. The effective sp	an for the steel truss	roperty Ltd July 1999. s has been calculated in acco n as 650mm to account for e	
	t has allowed for 25%	6 loss of section of bull nose	rails as reported in the
		DSITION	DATE
		Team Leader (Assess County Council	
		ead of Technical, No buncil	rfolk County 29 (10 03
THE CERTIFICATE IS	S ACCEPTED BY		

3

FORM 'AA' (BRIDGES)

## **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

STRUCTURE/LINE NAME

ELR/STRUCTURE NO

BRIEF DESCRIPTION OF EXISTING BRIDGE

(a) Span Arrangement

Aldeby Bridge

BR No. 477 BYS 477

Single span reinforced concrete slab deck over the cutting of a dismantled railway line. The bridge is simply supported with a clear span of 10.23m and zero skew.

The slab sits directly on the abutment brickwork.

Further details are included in the 'Inspection for Assessment Report' dated November 2000.

(b) Superstructure Type

The slab is 710mm thick. The longitudinal reinforcement comprises 80lb bullnose rails at 420mm centres top and bottom. The top chord is curved in the vertical plane to form a truss with the bottom chord.

The transverse reinforcement comprises 12mm diameter bars laid on top of the bottom rails, at 250mm centres. The original minimum cover to the reinforcement was 30mm, but this has deteriorated throughout the soffit.

Trial excavations have determined that the deck lies under 50mm of fill and 130mm of surfacing.

The parapets are constructed from blue engineering brick with engineering brick coping units. They have a minimum height of 1.23m above the verges. The parapets are straight, 360mm thick and extend over the wingwalls to terminate at brick newels.

The carriageway over the bridge is 4.1m wide with 1.0m and 1.2m wide verges to the north and south respectively.

The abutments are 7.45m long and constructed in blue engineering brick.

The wingwalls are 5.44m long, straight in plan and constructed in blue engineering brick.

There are no details of the foundations available

None.

(i)

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(c)

(d) Details of any Special Features

Substructure Type

FORM 'AA' (BRIDGES)

## **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

#### ASSESSMENT CRITERIA

(b)

(c)

(a) Loadings and Speed

Codes to be Used

Proposed Method of Structural Analysis

Live loading to be used:-

HB Loading

- HA Loading Initial assessment for 40 tonnes Assessment Live Loading in accordance with Departmental Standard BD21/97 (a reduced level of Assessment Live Loading will be determined if the structure is inadequate for this loading).
- (ii)

(i)

Subject to meeting the requirements for the 40 tonnes Assessment Live Loading, the structure's HB rating will be determined in accordance with Clauses 6.3 and 6.4 of BD 37/88 combined, where appropriate, with the loads stated in (i) above.

(iii) Footway Live Loading Footway and verge areas will be assessed for footway loading applied in accordance with Clause 5.36 of BD21/97.

Traffic Speed:- 30mph (48km/h)

List of relevant documents from the TAS (dated November 1997). See Appendix 1.

*Phase 1:-* The decks will be assessed using simple hand methods adopting two alternative approaches:

- The deck will be treated as a reinforced concrete section with the bullnose rail trusses acting as reinforcement.
- The deck will be treated as longitudinal steel trusses with the concrete treated as compressive diagonal bracing.

*Phase 2:-* A phase 2 assessment method has not been identified for this structure.

Phase 3:- Subject to meeting the requirements of the 40 tonnes Assessment Live Loading, the structure will be further assessed to determine its HB capacity in accordance with the methods detailed above.

(d) Details of any Special Requirements

None

# FORM 'AA' (BRIDGES)

### **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

#### STRUCTURAL ASSESSMENT ENGINEER'S COMMENTS

- The Inspection for Assessment Report concludes that the bridge is in a poor condition. The report
  recommends that reduced section properties be used for the assessment.
- The Reduction Factor K for 40 tonnes Assessment Live Loading will be derived on the basis of Medium Annual Average Hourly HGV Flow and Poor Road Surface. The Traffic Flow category and Road Surface condition have been adopted on the basis of observations during the inspection visit. The sensitivity of the assessment for high traffic volumes will be considered.
- In the absence of any testing, a characteristic strength of steel shall be taken as 230N/mm<sup>2</sup> in accordance with Departmental Standard BD21/97 Clause 4.4.
- Similarly, a characteristic strength of concrete shall be taken as 15N/mm<sup>2</sup> in accordance with Departmental Standard BD21/97 Clause 4.7.
- Note that for each of the two proposed methods of structural analysis identified for the Phase 1 assessment, a different effective span shall be used.
  - (a) When the deck is considered as a reinforced concrete section with the bullnose rail trusses acting as reinforcement, the effective span = 10.23m + (2/3 \* 0.611m) = <u>10.637m</u>.

Ref: BD44/95 CI 5.3.1.1c)

The bridge records note that:

the length of the beam in contact with the abutment = 2ft  $7^{5}/_{8}$  in = 804mm. the effective depth of the beam = 611mm

(b) When the deck is considered as longitudinal steel trusses with the concrete treated as compressive diagonal bracing, the effective span = 10.23m + (2/3 \* 0.576m) = 10.614m

Ref: BD56/96 CI 16.3

The bridge records note that:

the length of the beam in contact with the abutment = 2ft  $7^{5}/_{8}$  in = <u>804mm</u>. the depth of the beam = <u>576mm</u>

All assumptions shall be subjected to a sensitivity analysis.

FORM 'AA' (BRIDGES)

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# **Group Standard**

GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

CIVIL ENGINEERS COMMENTS

BRB WORKS COMMENTS - IF APPLICABLE

PROPOSED CATEGORY FOR INDEPENDENT CHECK:

SUPERSTRUCTURE

SUBSTRUCTURE

NAME OF CHECKER SUGGESTED IF CAT 2 OR 3

CATEGORY 1

THE ABOVE ASSESSMENT, WITH AMENDMENTS SHOWN, IS APPROVED IN PR

CATEGORY 2 AND 3

THE ABOVE ASSESSMENT, WITH AMENDMENTS SHOWN, IS APPROVED IN PRINCIPLE:

5

SIGNED
TITLE
DATE
SIGNED
TITLE
DATE

Category 1 for Phase 1, Category 2 for Phase 2.

Category 1 for Phase 1, Category 2 for Phase 2.

SIGNED

TITLE ...

DATE ...

NCC Bridge Maintenance Section led by D. McCarter.



# FORM 'AA/1' (BRIDGES)

## GC/TP0356 Appendix: 4 Issue: 1 Revision: A Date: FEB. 93

# APPROVAL IN PRINCIPLE FOR ASSESSMENT

#### ADDITIONAL INFORMATION REQUIRED FOR BRB OWNED PUBLIC ROAD OVERBRIDGES

#### ASSESSED AS PART OF BRIDGEGUARD III

STRUCTURE/LINE NAME Aldeby Bridge

ELR/STRUCTURE NO BR No. 477

#### SCOPE OF ASSESSMENT

If the bridge achieves a 40 tonne assessment live load rating, a HB rating shall be determined.

#### ASSESSMENT CRITERIA

a) Standard and Codes of Practice to be used in assessment:-List of relevant documents from the TAS (dated November 1997). See Appendix 1.

#### b) Proposed method of structural analysis

- Phase 1:- The deck will be assessed using simple hand methods adopting two alternative approaches. The deck will be treated as:
  - a reinforced concrete section with the trusses acting as reinforcement.
  - longitudinal trusses with concrete treated as compressive diagonal bracing.
- Phase 2:- A phase 2 assessment method has not been identified for this structure.
- Phase 3:- Subject to meeting the requirements of the 40 tonnes Assessment Live Loading the structure will be further assessed to determine its HB capacity in accordance with the methods detailed above.
- c) Planned Highway works/modifications at the site None.
- d) Road designation/class and whether classed as a heavy load route C388 - which is not a heavy load route.

1,

e) Any other requirement None

The above is agreed subject to the amendments and commenter



#### APPENDIX 1

#### BRITISH RAILWAYS PROPERTY BOARD ASSESSMENT PROGRAMME

#### TECHNICAL APPROVAL SCHEDULE "TAS" (NOVEMBER 1997)

SCHEDULE OF DESIGN AND ASSESSMENT DOCUMENTS RELATING TO BRITISH RAILWAYS PROPERTY BOARD BRIDGES AND STRUCTURES CARRYING HIGHWAYS (All documents are taken to include revisions current at date of this TAS)

## 1. BRITISH RAILWAYS BOARD - GROUP STANDARD

GC/TP0356 Approval in Principle and Checking Procedures for Bridges and Other Structures - Issue 1 (Revision A) February 1993.

#### 2. DEPARTMENT OF TRANSPORT - DEPARTMENTAL STANDARDS

### 2.1 BRIDGES AND STRUCTURES

- BD 2/89 Technical Approval of DTp Highway Structures on Motorways and Other Trunk Roads.
- BD 12/95 Corrugated Steel Buried Structures.
- BD 21/97 The Assessment of Highway Bridges and Structures.
- BD 31/87 Buried Concrete Box Type Structures.
- BD 37/88 Loads for Highway Bridges.
- BD 44/95 The Assessment of Concrete Highway Bridges and Structures.
- BD 52/93 The Design of Highway Bridge Parapets.
- BD 56/96 The Assessment of Steel Highway Bridges and Structures.
- BD 61/96 The Assessment of Composite Highway Bridges and Structures.

#### 3. DEPARTMENT OF TRANSPORT - DEPARTMENTAL ADVICE NOTES

BA 16/97	The Assessment of Highway Bridges and Structures.
D 1 20/02	

- BA 39/93 Assessment of Reinforced Concrete Half-Joints.
- BA 44/96 Assessment of Concrete Highway Bridges and Structures.
- BA 51/95 The Assessment of Concrete Structures Affected by Steel Corrosion.
- BA 52/94 The Assessment of Concrete Structures Affected by Alkali Silica Reaction.
- BA 56/96 The Assessment of Steel Highway Bridges and Structures.
- BA 61/96 The Assessment of Composite Highway Bridges.

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- CIS 27: HB/MEXE method

Letter: Pedestrian Live Loading

DESIGN AND CONSTRUCTION DIVISION

Form DC 23/A



**CALCULATION SHEET** 

**Project Title:-**SHEET NO. KERO bette Sub Section:depu 131 Prepared by Project File Ref:-Drawing Ref:-Date:- 26 Cl le BDH064 Checked by Date:-Ref:vd view contents tooks OK give a tele a few i significent in terms of assessing teles a few un has flagge LAB Lehon problems. like 5 facines trusses (Digs received since AIP - Photos suggest F/Path /Aw doesn't seen appropriate attempt - Neges ge 210m. dems suggest Smularly a Phase 2 LEAPS Ani alflongh Buls Seens inapropriate carragenery wed it ega width large ration quite a IS the transverse problem would be y effects excard cabacity. Index - lage numbering cales ( anchecked 5 Aul Northand to Edresse 1 ( call get the right word ! ). Revision 1